

Work Order ID 84322

May-09-12 2:37:37 PM

Item ID: D206-817-011

Revision ID:

Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12 Start Qty: 2.00

Accept

Required Date: 5/15/12 Req'd Qty: 2.00

2

2

84322

N900040100

Setup Start

NS1

Stop

NS2

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
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IIN-D206-817	C								
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100		0.00							
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100	DOCUMENT CONTROL								
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DC			Memo	0.00					
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Document Control			Photocopy bluefile & type labels per PPP D206-817-011	CHG002	JBS	checked			
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110	Pick Kit	0.00							
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110			Memo	0.00					
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Packaging			Photocopy bluefile & type labels per PPP D206-817-011	CHG002	JBS	checked			
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Packaging									
-----------	--	--	--	--	--	--	--	--	--

120									
-----	--	--	--	--	--	--	--	--	--

120	QC4- 100% Inspect kits for completeness	0.00							
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QC			Memo	0.00					
----	--	--	------	------	--	--	--	--	--

Quality Control			Photocopy bluefile & type labels per PPP D206-817-011	CHG002	JBS	checked			
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120									
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120									
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QC									
----	--	--	--	--	--	--	--	--	--

Quality Control									
-----------------	--	--	--	--	--	--	--	--	--

W 12.05.30

12/05/12

Work Order ID 84322

May-09-12 2:37:37 PM

Item ID: D206-817-011

Accept

84322

Revision ID:

Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12 Start Qty: 2.00

2

Required Date: 5/15/12 Req'd Qty: 2.00

2

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-817-011 Location:

PPP Rev: D10-3

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/06/14 JJ

WT
12-06-14***N900040100***

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run

Start

NR1

Stop

NR2*dx**SP*
12-5-30

{}

{}

{}

{}

Picklist Print

May-09-12 2:37:35 PM

Page 1

Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12

Required Date: 5/15/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.02.14 NEW ISSUE DD VERF:
REV.C DD VERF:EC

IPP REV:B 12.05.09 AS PER IN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4541-5 Bracket		Manufactured	No			110	Each	2.0000	1	2			
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Location	Loc Qty	Loc Code
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FG	2	
----	---	--

78277

	2	
--	---	--

D4541-6 Bracket		Manufactured	No			110	Each	0.0000	1	2			
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Location	Loc Qty	Loc Code
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FG	2	
----	---	--

78281

	2	
--	---	--

Location	Loc Qty	Loc Code
----------	---------	----------

GA	1	
----	---	--

81268

	1	
--	---	--

D4542-5 Retainer, Inner		Manufactured	No			110	Each	3.0000	2	4			
----------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

FG	2	
----	---	--

78281

	2	
--	---	--

Location	Loc Qty	Loc Code
----------	---------	----------

GA	1	
----	---	--

81268

	1	
--	---	--

-MS20426AD3-4 RIVET		Purchased	No			110	Each	3,280.0000	24	48			
------------------------	--	-----------	----	--	--	-----	------	------------	----	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST316	3280	
-------	------	--

104374

	614	
--	-----	--

110398

	2666	
--	------	--

MS21059L3K Nutplate		Purchased	No			110	Each	314.0000	12	24			
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Location	Loc Qty	Loc Code
----------	---------	----------

ST302	314	
-------	-----	--

121114

	314	
--	-----	--

121114

110398
121114

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Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

Start Date: 5/09/12

Start Qty: 2.00

Required Date: 5/15/12

Required Qty: 2.00

D4543-1
Retainer, Outer, LH

Manufactured No 110 Each 2.0000

Location Loc Qty Loc Code

st151 2 84322

80493 2 84322

D4543-2
Retainer, Outer, RH

Manufactured No 110 Each 2.0000

Location Loc Qty Loc Code

st151 2 84322

80494 2 84322

D4543-3
Retainer, Outer, LH

Manufactured No 110 Each 1.0000

Location Loc Qty Loc Code

ST157 1 84322

80495 1 84322

D4543-4
Retainer, Outer, RH

Manufactured No 110 Each 2.0000

Location Loc Qty Loc Code

st151 2 84322

80496 2 84322

D4544-1
Retainer, Center

Manufactured No 110 Each 1.0000

Location Loc Qty Loc Code

hai 1 84322

79386 1 84322

D4545-041
Retainer, Inner, LH (Lower)

Manufactured No 110 Each 0.0000

Location Loc Qty Loc Code

1 84322

1 84322

D4545-042
Retainer, Inner, RH (Lower)

Manufactured No 110 Each 0.0000

Location Loc Qty Loc Code

1 84322

1 84322

D4545-043
Retainer, Inner, LH (Side)

Manufactured No 110 Each 0.0000

Location Loc Qty Loc Code

1 84322

1 84322

D4545-044
Retainer, Inner, RH (Side)

Manufactured No 110 Each 0.0000

Location Loc Qty Loc Code

1 84322

1 84322

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Shop Packet Print

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Picklist Print

May-09-12 2:37:36 PM

Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

D4545-045
Retainer, Inner, LH (Top Corner)

D4545-046
Retainer, Inner, RH (Top Corner)

D4545-047
Retainer, Inner, LH (Top)

D4545-048
Retainer, Inner, RH (Top)

D4594-1
Plate

Manufactured No 110 Each 0.0000

Manufactured No 110 Each 1.0000

Start Date: 5/09/12

Start Qty: 2.00

Required Date: 5/15/12

Required Qty: 2.00

D4595-150-25

Sealant Tape

AN525-10R7

Screw

Manufactured No 110 Each 0.0000

Purchased No 110 Each 453.0000

1 84358 ✓

95 190 ✓

MS21059L08

Nut

Purchased No 110 Each 162.0000

23 46 ✓

Location Loc Qty Loc Code

ST139A 1

80506 1

Location Loc Qty Loc Code

ST345 453

115371 7

116737 44

118686 100

120833 2

121390 300

115371 100 23 46 ✓

Location Loc Qty Loc Code

ST300 162

112314 160

12706 2

112314 160 23 46 ✓

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Shop Packet Print

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Work Order ID: 84322

Parent Item: D206-817-011

Parent Item Name: Screw-In Windshield, LH/RH

MS21075L08

ANCHOR NUT

Start Date: 5/09/12

Start Qty: 2.00

Required Date: 5/15/12

Required Qty: 2.00

Purchased

No

110 Each 164.0000

1

2

J.B.

E

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST303	35	
111578	2	
120560	33	
ST304	99	
121255	49	
121556	50	
ST308	30	
120930	30	

22 44

121255

J.B.

E

MS27039-08-10

Screw

Purchased

No

110 Each 146.0000

22 44

5860

J.B.

E

NAS1149DN832J

WASHER

Purchased

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST298	1409	
119717	41	
120422	1368	

22 44

120422

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Shop Packet Print

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PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
2	D4542-5	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4545-043	RETAINER, LH INNER (SIDE)
1	D4545-044	RETAINER, RH INNER (SIDE)
1	D4545-047	RETAINER, LH INNER (TOP)
1	D4545-048	RETAINER, RH INNER (TOP)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
24	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
12	MS21059L3K	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

